# Table of Contents

BEIGE & TAN .................................................................................................................. 2  
BLACK ............................................................................................................................. 3  
BROWN ............................................................................................................................. 4  
BLUE .................................................................................................................................. 5  
GREEN ............................................................................................................................... 7  
GRAY .................................................................................................................................. 8  
ORANGE ............................................................................................................................. 10  
PINK & PURPLE ............................................................................................................. 11  
RED ................................................................................................................................... 12  
WHITE ............................................................................................................................... 13  
YELLOW ............................................................................................................................ 14  
METALLIC .......................................................................................................................... 15  
TEXTURE ........................................................................................................................... 16  
CLEAR ................................................................................................................................. 17  
RAL ..................................................................................................................................... 18  
CUSTOM COLOR INFORMATION .................................................................................. 21  
COLOR NUMBERING SYSTEM ...................................................................................... 22  
SPECIFICATIONS ........................................................................................................... 23
<table>
<thead>
<tr>
<th>Color Code</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>P5ST13</td>
<td>Chameleon Polyester</td>
</tr>
<tr>
<td>P8ST14</td>
<td>Apollo White Polyester RAL 1013</td>
</tr>
<tr>
<td>P8ST21</td>
<td>Piedmont Almond Polyester</td>
</tr>
<tr>
<td>S8ST23</td>
<td>Light Ivory SD Polyester RAL 1015</td>
</tr>
<tr>
<td>P8ST45</td>
<td>Smoky Beige Polyester</td>
</tr>
<tr>
<td>P8ST115</td>
<td>Gloss Beige Polyester</td>
</tr>
<tr>
<td>P8ST141</td>
<td>Grey Beige SD Polyester RAL 1019</td>
</tr>
<tr>
<td>S6ST93</td>
<td>Sierra Tan SD Polyester</td>
</tr>
<tr>
<td>S6ST182</td>
<td>Beige SD Polyester RAL 1001</td>
</tr>
<tr>
<td>U1TT50</td>
<td>PB#5 White Texture Polyurethane (MT11030)</td>
</tr>
<tr>
<td>Code</td>
<td>Name</td>
</tr>
<tr>
<td>-------</td>
<td>-------------------------------</td>
</tr>
<tr>
<td>E0SB28</td>
<td>Flat Black LTC Epoxy</td>
</tr>
<tr>
<td>E5SB20</td>
<td>Black Primer Epoxy Anti outgassing</td>
</tr>
<tr>
<td>H1TB26</td>
<td>Black Texture Hybrid</td>
</tr>
<tr>
<td>P0TB0</td>
<td>Fine Texture Black Polyester</td>
</tr>
<tr>
<td>P0TB3</td>
<td>Fine Texture Black Polyester</td>
</tr>
<tr>
<td>P1WB30</td>
<td>Black Wrinkle Polyester</td>
</tr>
<tr>
<td>P3SB12</td>
<td>Matte Black Polyester</td>
</tr>
<tr>
<td>P3SB34</td>
<td>Black Satin Polyester Gloss 40</td>
</tr>
<tr>
<td>P5RB23</td>
<td>Black Hammertone Polyester</td>
</tr>
<tr>
<td>P6SB4</td>
<td>Semi Gloss Black Polyester</td>
</tr>
<tr>
<td>P9SB5</td>
<td>Bike Black Polyester</td>
</tr>
<tr>
<td>S0SB38</td>
<td>Flat Black SD Polyester</td>
</tr>
<tr>
<td>S1SB36</td>
<td>Raven Black SD Polyester</td>
</tr>
<tr>
<td>S6SB35</td>
<td>Designer Black SD Polyester</td>
</tr>
<tr>
<td>S9SB15</td>
<td>Wet Black SD Polyester Anti outgassing</td>
</tr>
<tr>
<td>E0SB2</td>
<td>Flat Black Epoxy</td>
</tr>
<tr>
<td>P0SB38</td>
<td>Flat Black Polyester</td>
</tr>
<tr>
<td>P3SB34</td>
<td>Black Satin Polyester Gloss 40</td>
</tr>
<tr>
<td>S2SB12</td>
<td>Matte Black SD Polyester</td>
</tr>
<tr>
<td>P1SB36</td>
<td>Raven Black SD Polyester</td>
</tr>
<tr>
<td>P6SB35</td>
<td>Designer Black Polyester</td>
</tr>
<tr>
<td>S9SB15</td>
<td>Super Wet Black SD Polyester</td>
</tr>
</tbody>
</table>
BROWN

P2 SH158  Copper Brown  Polyester  Gloss 25+/5 Units  RAL 8004
P3 SD55  Copper Bell  Polyester
P3 SH135  Federal Brown  Polyester
P4 SH118  Satin Brown  Polyester
P5 SH27  Bronze  Polyester
S3 SH135  Federal Brown  SD Polyester  Anti outgassing
S4 SH15  Beach Brown  SD Polyester
S6 SH33  Sepia Brown  SD Polyester  Gloss 85+/5  RAL 8014
S6 SH39  Pale Brown  SD Polyester  Gloss 85+/5  RAL 8025
S6 SH97  Copper Brown  SD Polyester  Gloss 80-90 Units
S6 SH99  Beige Brown  SD Polyester  Gloss 85+/5 Units  RAL 8011
S8 SH201  Nut Brown  SD Polyester  Gloss 90+ Units  RAL 8016
S9 SH46  Mahogany Brown  SD Polyester  Gloss 90+ Units  RAL 8017
S9 SH138  Chocolate Brown  SD Polyester  Gloss 90+ Units  RAL 8017
S9 SH173  Gray Brown  SD Polyester  Gloss 85+/5  RAL 8010
U1 MH42  Oil Rubbed Bronze  Polyurethane
BLUE

- P7SU42: Light Blue Smooth Polyester Gloss 70-75 Units
- P7SU41: Light Blue River Polyester
- P7SU89: Safety Blue Polyester
- P8SU24: Sky Blue Polyester Gloss 80-90 Units RAL 5915
- P8SU25: Saphite Blue Polyester Gloss 80+/- 5 Units
- P8SU903: Make A Wish Blue Polyester Gloss 85+/- 5 Units
- P8SU25: Sapphire Blue Polyester
- P8SU102: Capri Blue Polyester

- P8SU105: Water Blue Polyester Gloss 80-90 Units RAL 5021
- P8SU107: Signal Blue Polyester
- P8SU170: Violet Blue Polyester Gloss 85+/- 5 Units
- P8SU184: Ocean Blue Polyester Gloss 85+/- 5 Units RAL 5020
- P9SU56: GAB Dark Blue Smooth Polyester Gloss 80+/- Units
- P9SU59: GAB Dark Blue River Polyester Gloss 80+/- Units
- P9SU50: Azure Blue Polyester Gloss 90+/- Units
- S8SU29: Pastel Blue SD Polyester Gloss 80+ Units RAL 5024
SBSK178
RAL 7016 Anthracite
Gray Polyester
Gloss 85 +.5

SBSK202
RAL 7005 Mouse
Gray Polyester
Gloss 85 +.5

SBSK262
RAL 7002 Olive Gray
Polyester
Gloss 85 +.5

SBSK310
RAL 7010 Tapaulin
Gray Polyester
Gloss 80.90

SBSK343
RAL 7012 Basalt Grey
Polyester
Gloss 85 +.5

SBSK408
RAL 7036 Platinum
Gray Polyester
85 +.5

U1TK64
PBM#27 Dark Gray
Texture Polyurethane
Gloss 6+1.1
$8505
Orange Brown
SD Polyester
Gloss 85+/65 Units

$9502
Signal Orange
SD Polyester
Gloss 90+ Units
RAL2010

$9509
Traffic Orange
SD Polyester
Gloss 90+ Units
RAL2009

$9502
Bright Red Orange
SD Polyester
Gloss 95+ Units
RAL2008

$9502
Signal Orange
Polyester

$95018
Red Orange
Polyester

ORANGE
PINK & PURPLE

- P8S18
  Gloss Pink
  Polyester
  Gloss 80+ 90

- S8S11
  Light Pink
  Polyester
  Gloss 80-90

- S9SP13
  RAL 4010
  Telemagenta
  Polyester
  Gloss 85+1.5

- S9SP24
  RAL 4006 Traffic
  Purple
  Polyester
  Gloss 85+1.5

- S9SP24
  RAL 4004 Blue Lilac
  Polyester
<table>
<thead>
<tr>
<th>Code</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>P8SY3</td>
<td>Safety Yellow Polyester</td>
</tr>
<tr>
<td>P8SY24</td>
<td>RAL 1004 Golden Yellow Polyester Gloss 85.95</td>
</tr>
<tr>
<td>P8SY40</td>
<td>RAL 1017 Saffron Yellow Polyester</td>
</tr>
<tr>
<td>P8SY4</td>
<td>RAL 1023 Traffic Yellow Polyester</td>
</tr>
<tr>
<td>P8SY6</td>
<td>RAL 1018 Zinc Yellow Polyester</td>
</tr>
<tr>
<td>P9SY7</td>
<td>RAL 1003 Signal Yellow Polyester Gloss 90+</td>
</tr>
<tr>
<td>P9SY18</td>
<td>RAL 1033 Dahlia Yellow Polyester</td>
</tr>
<tr>
<td>P8SY33</td>
<td>RAL 1007 Daffodil Yellow Polyester</td>
</tr>
<tr>
<td>P8SY45</td>
<td>RAL 1028 Mellon Yellow Polyester</td>
</tr>
<tr>
<td>S8SY44</td>
<td>RAL 1034 Pastel Yellow Polyester</td>
</tr>
<tr>
<td>U8SY6</td>
<td>Anti-Graffiti Safety Yellow Polyurethane Gloss 80-90</td>
</tr>
</tbody>
</table>
TEXTURE

E0VD34  
Antique Copper  
Epoxy

H1TA8  
Silver Text  
Hybrid

H1TB25  
Black Texture  
Hybrid

H7RA117  
Silver Hammertone  
Hybrid

P0TB3  
Fine Texture Black  
Polyester

P0TD24  
Oil Rubbed Bronze  
Texture  
Polyester

P0TW167  
Wild Rice  
Polyester

P0VD77  
Antique Copper  
Polyester  
Gloss Visual

P1WB30  
Black Wrinkle  
Polyester

P1WK18  
Gray Wrinkle  
Polyester

P2RR1  
Red River Texture  
Polyester

P4RK112  
Light Gray Peel  
Polyester  
RAL 7035

P5R223  
Black Hammertone  
Polyester

P5VA10  
Silver Vein  
Polyester

P7RU41  
Light Blue River  
Polyester

P7RU59  
Dark Blue River  
Polyester

P7RW124  
White Peel  
Polyester

S5VD39  
Copper Vein  
SD Polyester  
Gloss 10-15

S7 SK156  
Telegrey 4  
Polyester

U1TK64  
Dark Grey Texture  
Polyurethane

U1TW72  
P85 White Texture  
Polyurethane
<table>
<thead>
<tr>
<th>Product Code</th>
<th>Description</th>
<th>Material</th>
</tr>
</thead>
<tbody>
<tr>
<td>P0 SC3</td>
<td>Flat Clear</td>
<td>Polyester</td>
</tr>
<tr>
<td>S3 SC8</td>
<td>Matt Clear</td>
<td>Polyester</td>
</tr>
<tr>
<td>S9 SC1</td>
<td>Gloss Clear</td>
<td>Polyester</td>
</tr>
<tr>
<td>U9 SC5</td>
<td>Anti Graffiti Clear</td>
<td>Polyurethane</td>
</tr>
</tbody>
</table>
CUSTOM COLOR INFORMATION

Nortek Powder Coating can quickly and economically formulate a custom color match for the color you need, including color matching any competitive powder coating product. Most colors are available in different chemistry to suit virtually any requirement. Our products are engineered with the flexibility to meet your most demanding specifications and product requirements.

Nortek uses sophisticated spectrophotometry to accurately create the exact color and finish luminosity formulation. When specified, a broad range of testing can be performed on the finished product. All testing is performed in-house, including accelerated corrosion testing using state-of-the-art simulation chambers to duplicate harsh environmental conditions such as humidity, fog and salt water.

The minimum factory order for custom powder coating is 60 lbs, and turnaround time is typically five days or less.
COLOR NUMBERING SYSTEM

Nortek Product Numbering System

First: Resin Binder System
E: Epoxy
H: Hybrid
U: Polyurethane (Aliphatic and Aromatic)
P: TGIC- Polyester
A: Acrylic
S: Super durable
Q: Super durable plus

The Last Digit(s): Product Identification Numbers 1 to 999

Fourth: Color
A: Aluminum, Silver
C: Clear
Q: Green
K: Gray
P: Pink or Purple
O: Orange
W: White
B: Bonded

Third: Surface Appearance
S: Smooth
T: Fine-Textured
V: Textured Metallic Vein
B: Bonded
M: Metallic
R: River Texture
W: Wrinkle
X: Multi color

Second: Gloss Reading at 60 Degree Angle
0: 0 to 9
1: 10 to 19
2: 20 to 29
3: 30 to 39
4: 40 to 49
5: 50 to 59
6: 60 to 69
7: 70 to 79
8: 80 to 89
9: 90+

# SPECIFICATIONS

## PERFORMANCE CHARACTERISTICS PROPERTIES

<table>
<thead>
<tr>
<th></th>
<th>EPOXY</th>
<th>HYBRID</th>
<th>POLYESTER</th>
<th>POLYURETHANE</th>
</tr>
</thead>
<tbody>
<tr>
<td>HARDNESS</td>
<td>Excellent</td>
<td>Very Good</td>
<td>Good</td>
<td>Good</td>
</tr>
<tr>
<td>FLEXIBILITY</td>
<td>Excellent</td>
<td>Excellent</td>
<td>Excellent</td>
<td>Excellent</td>
</tr>
<tr>
<td>OVERBAKE STABILITY</td>
<td>Fair</td>
<td>Good</td>
<td>Excellent</td>
<td>Very Good</td>
</tr>
<tr>
<td>EXTERIOR DURABILITY</td>
<td>Poor</td>
<td>Poor</td>
<td>Very Good</td>
<td>Very Good</td>
</tr>
<tr>
<td>CORROSION PROTECTION</td>
<td>Excellent</td>
<td>Very Good</td>
<td>Very Good</td>
<td>Very Good</td>
</tr>
<tr>
<td>CHEMICAL RESISTANCE</td>
<td>Excellent</td>
<td>Good</td>
<td>Good</td>
<td>Very Good</td>
</tr>
<tr>
<td>EASE OF APPLICATION</td>
<td>Very Good</td>
<td>Excellent</td>
<td>Excellent</td>
<td>Very Good</td>
</tr>
</tbody>
</table>

## BAKE SCHEDULE AND CURE RESPONSE

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>STANDARD CURE</strong></td>
<td>Generally 6-10 minutes at 400 degree Fahrenheit metal temperature. Or 10-15 minutes at 350 degree Fahrenheit metal temperature.</td>
</tr>
<tr>
<td><strong>FAST CURE</strong></td>
<td>Generally 2-4 minutes at 400-420 degree Fahrenheit metal temperature.</td>
</tr>
<tr>
<td><strong>LOW CURE</strong></td>
<td>Generally 10-12 minutes 280-320 degree Fahrenheit metal temperature.</td>
</tr>
</tbody>
</table>

Fast Cure and Low Temperature Curable Powder coatings available in most color and resin system. Please contact Nortek for selection and availability.