



5900 Success Drive, Rome, New York, 13440
Phone: 888-NORTEK7 (667-8357), Fax: 315-337-4587

Product Data Sheet

General Description

PRODUCT CODE: E0VD34
PRODUCT NAME: ANTIQUE COPPER
CHEMISTRY: HYBRID
SURFACE FINISH: VEIN(TEXTURED)

Application Recommendation

Surface preparation: All oil and grease, scale and rust, must be removed.
Pretreatment: Iron or Zinc phosphate is recommended for optimum performance.
Cure Schedule 7 min. at 400 Deg. F or 10 min. at 375 Deg. F
Film thickness: 3-5 mils.
Weatherability: Indoor, general metal application.
Designed for electrostatic application.
Shelf life is expected to be at least one year from date of shipment when stored in dry conditions at less than 80 Deg. F.(27 Deg. C.)

Typical Performance Characteristics

Specific Gravity	Calculated	1.31
Coverage	Calculated	147 square foot/lb./mil
Particle Size	ASTM D3451	10-20% over 200 Mesh
	Alpine Jet Sieve	45-50% over 400 Mesh
Gloss 60 Degree		4-6
Impact Resistance	ASTM D 2794	120 in.lbs.Direct/ 120 in.lbs. Reverse
Flexibility	ASTM D 522	Pass 1/4" Mandrel
Pencil Hardness	ASTM D 3363	H-2H
Adhesion	ASTM D 3359	5B Method B
Salt Spray Resistance	ASTM B 117	1000+ hours
Humidity Resistance	ASTM D 2247	1000+ hours

- Testing performed on Bonderite B1000 panels.

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