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Product Data Sheet

General Description

PRODUCT CODE: E6SK36
PRODUCT NAME: ZINC RICH GRAY
CHEMISTRY: EPOXY
SURFACE FINISH: SMOOTH

Application Recommendation

Surface preparation: All oil and grease, scale and rust, must be removed.
Cure Schedule Two Coat process pre-gelling 2-4 min. at 5'320 Deg. F for use as Primer
Bake to full cure 7'400F or 10'350F or 15'320F
Film thickness: 2 to 3 mils.
Weatherability: Formulated to be used as primer for outdoor coating
Shelf life is expected to be at least 1 year from date of shipment when stored in dry conditions at less than 80 Deg. F.(27 Deg. C.)

Typical Performance Characteristics

Specific Gravity	Calculated	2.75
Coverage	Calculated	70 squares foot/lb./mil
Particle Size	ASTM D3451	0-10% over 200 Mesh
	Alpine Jet Sieve	40-45% over 400 Mesh
Gloss 60 Degree	ASTM D 523	65+-5 units
Impact Resistance	ASTM D 2794	160 in.lbs.Direct/ 160 in.lbs. Reverse
Flexibility	ASTM D 522	Pass 1/8" Mandrel
Pencil Hardness	ASTM D 3363	2H
Adhesion	ASTM D 3359	5B Method B
Salt Spray Resistance	ASTM B 117	4000+ hours
Humidity Resistance	ASTM D 2247	4000+ hours

- Testing performed on Bonderite B1000 panels.

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