Product Data Sheet

General Description

PRODUCT CODE: P8SP7
PRODUCT NAME: GLOSS PINK
CHEMISTRY: POLYESTER
SURFACE FINISH: SMOOTH

Application Recommendation

Surface preparation: All oil and grease, scale and rust, must be removed.
Pretreatment: Iron or Zinc phosphate is recommended for optimum performance.
Cure Schedule: 10 min. at 400 Deg. F or 15 min. at 375 Deg. F
Film thickness: 2-3 mils.
Weatherability: Good for outdoor applications.

Designed for electrostatic application. For use in wide variety of general metal applications.
Shelf life is expected to be at least one year from date of shipment when stored in dry conditions at less than 80 Deg. F.(27 Deg. C.)

Typical Performance Characteristics

Specific Gravity: Calculated 1.60
Coverage: Calculated 120 square foot/lb./mil
Particle Size: ASTM D3451 0-10% over 200 Mesh
Gloss 60 Degree: ASTM D 523 80-90 units
Flexibility: ASTM D 522 Pass 1/8” Mandrel
Pencil Hardness: ASTM D 3363 2H
Adhesion: ASTM D 3359 5B- Method B
Salt Spray Resistance: ASTM B 117 1000+ hours
Humidity Resistance: ASTM D 2247 1000+ hours

* Testing performed on Bonderite B1000 panels.

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