Product Data Sheet

General Description

PRODUCT CODE: P8SU63
PRODUCT NAME: MAKE A WISH BLUE
CHEMISTRY: POLYESTER
SURFACE FINISH: SMOOTH

Application Recommendation

Surface preparation: All oil and grease, scale and rust, must be removed.
Pretreatment: Iron or Zinc phosphate is recommended for optimum performance.
Cure Schedule: 10 min. at 400 Deg. F or 15 min. at 375 Deg. F
Film thickness: 2-4 mils.
Weather ability: Excellent outdoor durability.
Advantages: Outstanding physical properties and over bake resistance

Shelf life is expected to be at least one year from date of shipment when stored in dry conditions at less than 80 Deg. F.(27 Deg. C.)

Typical Performance Characteristics

Specific Gravity Calculated 1.46
Coverage Calculated 132 squares foot/lb./mil
Particle Size ASTM D 3451 0-10% over 200 Mesh
Alpine Jet Sieve 40-45% over 400 Mesh
Gloss 60 Degree ASTM D 523 85+/5 units
ASTM D 2794 160 in.lbs.Direct/160 in.lbs. Reverse
Impact Resistance ASTM D 522 Pass 1/8” Mandrel
Flexibility ASTM D 3363 2H
Pencil Hardness ASTM D 3359 5B- Method B
Adhesion ASTM B 117 1000+ hours
Salt Spray Resistance ASTM D 2247 1000+ hours
Humidity Resistance

- Testing performed on Bonderite B1000 panels.

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All recommendations or suggestions for use are made without guarantee, since the conditions of use are beyond our control.
The performance characteristics of these products vary according to product application, operating conditions, and materials applied to. Since these factors can affect results, we recommended that you perform your own test to determine to your satisfaction whether the product is acceptable and is suitable for your particular purpose under your own operating conditions prior to using any product in full scale production. Seller warrants the product to be free from defects in materials and workmanship. Such warranty is exclusive and is in lieu of any other warranty. Nortek Corporation disclaims any liability incurred in connection with the use of our products and information contained herein. No representative of ours has authority to waive or change these provisions, which applies to all product sales.