Technical Data Sheet

General Description
PRODUCT CODE: S8SK343
PRODUCT NAME: RAL 7012 BASALT GRAY
CHEMISTRY: POLYESTER SUPER- DURABLE
SURFACE FINISH: SMOOTH

Application Recommendation
Surface preparation: All oil and grease, scale and rust, must be removed.
Pretreatment Requirements: A five stage pretreatment according to ASTM B449 is highly recommended, anodizing according to AAMA 2603-02 and Chrome-free pretreatment according to AAMA 2604-05 are acceptable methods of optimum adhesion performance and excellent corrosion protection.
Cure Schedule: 10 min. at 400 Deg. F, or 15 min. at 375F metal temperature.
Film thickness: 3-5 mils.
Features: Superior gloss and color retention, excellent weather resistance, excellent mechanical properties, excellent edge coverage, good storage stability.
Typical Applications: All Architectural and construction application including Playground equipment, Agricultural equipment and Marine application.

This powder coating do not contain the 10 restricted substances, as defined in the European directive 2015/863/EU (RoHS 3 restriction of Hazardous Substances) 2), Article (4)2, Annex II, to this product, and have determined that any impurities disclosed to us by our suppliers are in amounts less than the maximum concentration values tolerated by weight in homogeneous materials for the restricted hazardous substances under the RoHS 3 CE marking directive and REAC Restricted Chemical list, Cadmium, Chromium VI, Lead, Mercury, Cadmium, Polybromobiphenyls, Polybrominatedbiphenyls(PBB) under the RoHS 3 compliance effect July, 2019.
Do not contain Chemicals listed in California January 03, Proposition 65 list
Shelf life is expected to be at least one year from date of shipment when stored in dry conditions at less than 80 Deg. F.

Typical Performance Characteristics
Specific Gravity: Calculated 1.60
Coverage: Calculated 128 squares foot/lb./mil
Particle Size: ASTM D3451 0-10% over 200 Mesh
Gloss 60 Degree: Alpine Jet Sieve 40-45% over 400 Mesh
Flexibility: ASTM D 522 Pass 1/8” Mandrel
Pencil Hardness: ASTM D 3363 >2H
Adhesion: ASTM D 3359 5B- Method B
Salt Spray Resistance: ASTM B 117 3000 hr. (ASTM D165 Creepage Min.7) (ASTM D714 Blister Min. 8)
Humidity Resistance: ASTM D 2247 3000 hr. (ASTM D714 Blister Min.8)

Weathering: South Florida Exposure 45 degree angle facing South
Color Retention: 5 years (ASTM D2244) < 5 DE “CIELAB” (ASTM D2244)
Chalk Retention: 5 years (ASTM D4214) Minimum 8 rating (ASTM D659)
Gloss Retention: 5 years (AAMA 2604) > 30% retention (ASTM D523)
Erosion retention: 5 years (ASTM D662) <10% Loss

Important Warranty and Disclaimer: The information contained herein is to the best of our knowledge, true and accurate. All recommendations or suggestions for use are made without guarantee, since the conditions of use are beyond our control.

No representative of ours has authority to waive or change these provisions, which applies to all product sales.